

**20 oz. PET PEPSI QUICK SLAM  
BOTTLE SINGLE DEPTH SHIMMING  
S0011.0**

Models Affected: 522 & 630 Series 90 Venders Only.

Reason: To supply a set-up to vend the 20 oz. Pet Pepsi-Cola Quick Slam (small cap) Bottle single depth.

Serial Break: Venders serialized 0001-3165AO and up.

20 oz. PET Quick Slam  
Pepsi-Cola Bottle

Note: This set-up is for the 20 oz. Quick Slam Bottle single depth only.

LOADING DEPTH	PARTS PER COLUMN	CAM SETTING	CAM(S) FOR MOTOR	REAR SPACER	OTHER PARTS
1	2 Flat Black Shims 801,901,860.01	#1 or 2 notches	Blue 801,806,390.41 Gold 801,806,400.11	630 = 497,073,100.03  522 = 498,071,300.03  Set in hole #7.	Can/Bottle Chute 324,000,200.23

NA = Not Applicable

20 oz. BOTTLE CAPACITY IN 522T		630T
WIDE COLUMN	26	28
NARROW COLUMN	NA	NA
TOTAL	156	168

Order per wide column:

1 -	801,806,400.11	Adjustable Cam, Gold
1 -	801,806,390.41	Vending Cam, Blue (1 per column)
2 -	801,901,860.01	Flat Black Shim (1 each side)
1 -		Rear Spacer Assembly (1 per column)
	497,073,200.03	630T
	498,071,400.03	522T
*1 -	324,000,200.23	Assy., 20 oz. Bottle Chute (1 per vender)

20 oz. Bottle Chute Assembly

324,000,200.23

Figure 1

## VENDER SET-UP AND SHIMMING FOR WIDE COLUMNS:

1. Unplug the vender.
2. Install the rear spacer in hole #7.
3. Remove the can retainers from the oscillator.
4. Remove existing cams from vend motors.
5. Install new blue vending cam (part #801,806,390.41).
6. Install the gold adjustable cam (part #801,806,400.11).
7. Adjust cams to setting #1 or 2 notches.
8. Remove existing can/bottle delivery chute.
9. Install new can/bottle chute (part# 324,000,200.23). See figure 1, page 2.
10. Set the discharge member and closure strip for bottles.
11. Load the bottles cap to the back.

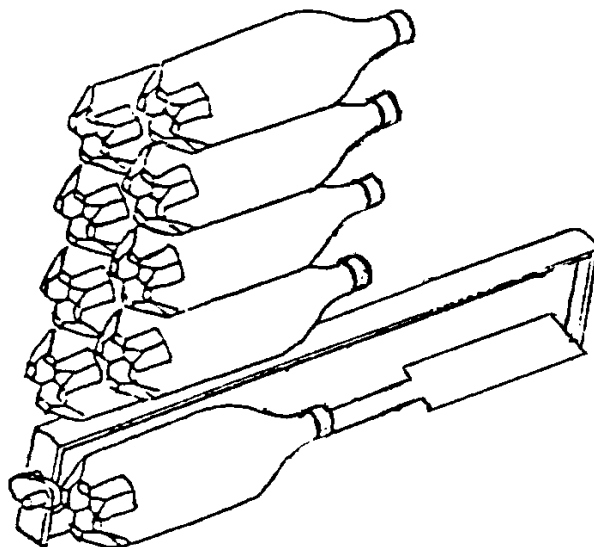


Figure 2